

Shop 2105

Work Order ID 58887

May 19, 2010 10:55:26 AM



Page 1

Item ID: D4097-041

Accept



Setup Start



Revision ID:

Item Name: Armrest Assembly

Stop



Start Date: 5/19/10 Start Qty: 4.00



Cust Item ID:

Required Date: 5/20/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: ✓

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
D4097	A

100

0.00



Small Fab

Memo

0.00

SS 10/05/19

(2)

Small Fab

1- Assemble as per dwg

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Quality Control

S wlus17

(7)

120

Identify as per dwg & Stock Location: 961

0.00



Packaging

Memo

0.00

10-5-20

6-X-20

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Page 2

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

10/05/20 JJ

U 10.5.20

Picklist Print

Page 1

May 19, 2010 10:55:25 AM

Work Order ID: 58887



Parent Item: D4097-041



Parent Item Name: Armrest Assembly

Start Date: 5/19/10

Required Date: 5/20/10

Comments: IPP Rev:A as per ECN10-573 DD 10.05.18 verf:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	---------------	----------------	--------

D3696-041



Arm Assembly

Manufactured

No

100

Each

6.0000

1

B 44542



SB 10/05/19 ②

Location

Loc Qty

Loc Code

ST255

6

56900

2

58010

4

D4098-041



Armrest Cushion Assembly

Manufactured

No

100

Each

0.0000

1

B 58885



SB 10/05/19 ②

D4099-1



Bracket

MS21042L3



Nut

Manufactured

No

100

Each

0.0000

1

BS 8880



SB 10/05/19 ③

MS24693-C273



Screw

Purchased

No

100

Each

22.0000

5

Location

Loc Qty

Loc Code

ST300

1896

M 110399

113537

20

113644

376

114523

1000

114718

500

6 SB 10/05/19 ②

Location

Loc Qty

Loc Code

ST310

22

111072

22

M 109942

5 SB 10/05/19 ②

Picklist Print

Page 2

May 19, 2010 10:55:25 AM

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Start Date: 5/19/10

Required Date: 5/20/10

Comments: IPP Rev:A as per ECN10-573 DD 10.05.18 verf:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	---------------	----------------	--------

MS24693-C277

Purchased

No

100

Each

42.0000

3

Screw

Location	Loc Qty	Loc Code
----------	---------	----------

ST310	42	
109297	4	
113644	38	

SB 10/09/19 (2)

NAS1149D0332J

Purchased

No

Each

435.0000

3

Washer

Location	Loc Qty	Loc Code
----------	---------	----------

FP	100	H 109432
113644	100	
ST298	335	
112794	15	
113237	120	
114348	200	

SB 10/05/19 (2)

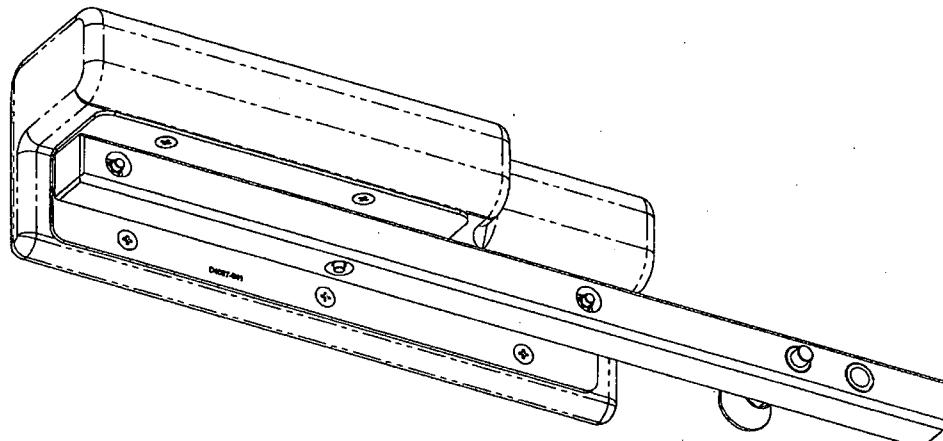
AN9603010 L

H 109432

QSP 017

8 7 6 5 4 3 2 1

ITEM	QTY	P/N	DESCRIPTION
1	X	D4097-041	ARMREST ASSEMBLY
2	1	D3898-041	ARM ASSEMBLY
3	1	D4098-041	CUSHION ASSEMBLY
4	1	D4099-1	BRACKET
5	3	MS21042L3	NUT
6	5	MS24693-C273	SCREW
7	3	MS24693-C277	SCREW
8	3	NAS1149D0332J	WASHER (OR AN980JD10L)

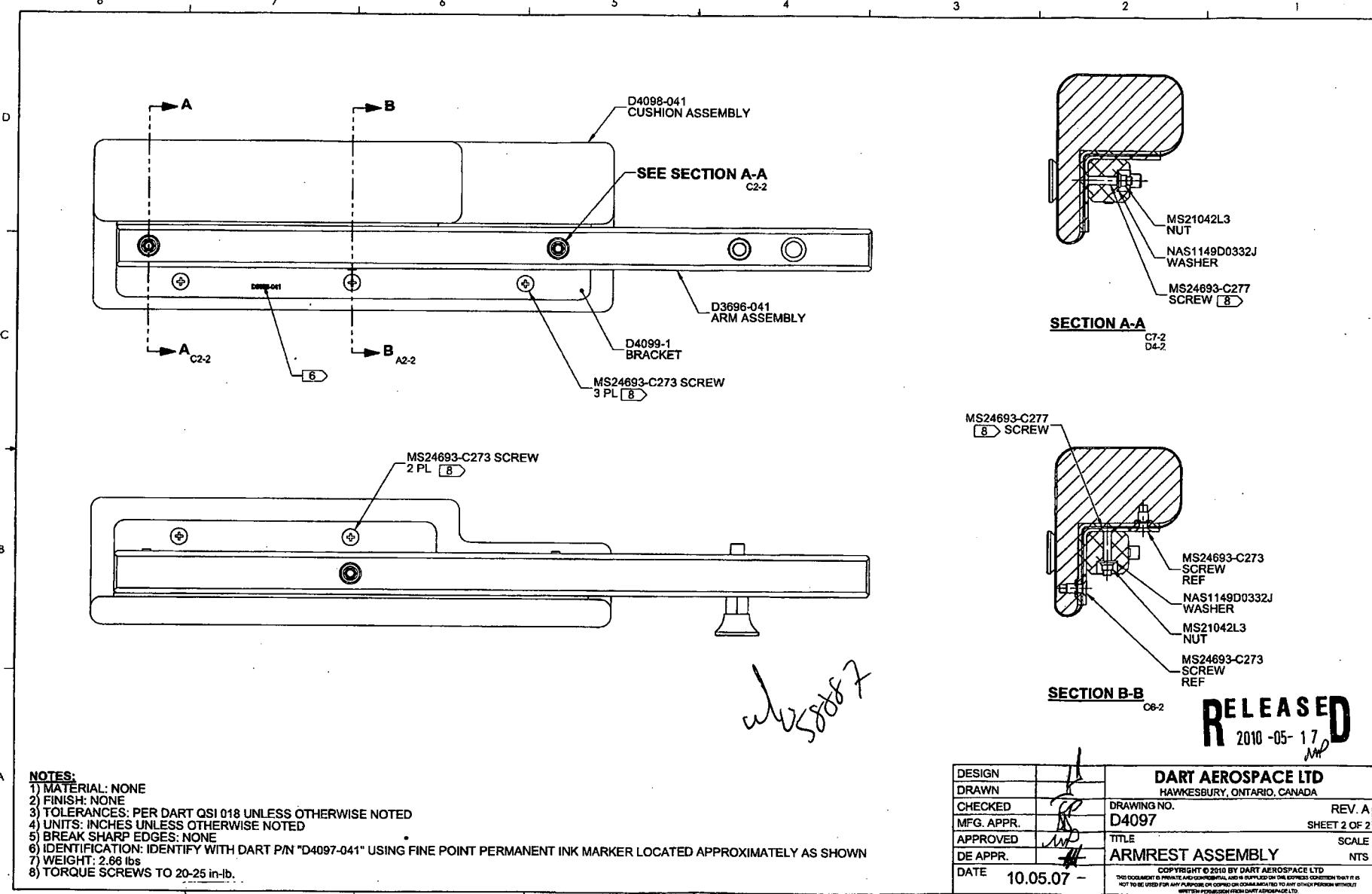


D4097-041 ARMREST ASSEMBLY

RELEASED
2010-05-17
MM

A	NEW ISSUE	MB	10.05.07
REV.		BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4097	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		ARMREST ASSEMBLY	NTS
DATE	10.05.07	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE WHATSOEVER BY ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1



DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	DRAWING NO. D4097
MFG. APPR.	<i>[Signature]</i>	REV. A
APPROVED	<i>[Signature]</i>	SHEET 2 OF 2
DE APPR.	<i>[Signature]</i>	TITLE
DATE	10.05.07	SCALE
		NTS

ARMREST ASSEMBLY

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WMS/SPF
RELEASED
2010-05-17
MM